

### **Applications**

The **oddesse** submersible motors of the series **po-mo** are designed to drive submersible pumps. They are also applicable for other submersible machines and offshore operation.

#### Design

The **oddesse** submersible motor is a three-phase asynchronous motor with a short circuit rotor. It is designed as a wet-running motor with a watertight insulated winding. All motors are rewindable. The motor connection for 6- and 8-inch motors are according to NEMA-standard, 10- and 12-inch motors are according to international standards. The bearings are lubricated by the motor filling. It is a mixture of glycol and water. If necessary, it can be changed with pure drinking water.

Axial down thrusts will be absorbed by the axial thrust bearing with individual tilting pads.

Motors are sealed by a high quality double mechanical seal that is designed to work under severe conditiones. It can simultaneously withstand water with high sand, a high suspended solid content and a chlorid concentration of maximum 3mg/l.

A reliable balance system grant the pressure compensation between motor and its environment.

The motors are completed with pressure-water tight cable. They are inside grounded.

Construction complies with VDE-regulations and the motors are conform to the EC declaration of conformity as defined by machinery directive 2006/42/EEC.

Motors are usable in horizontal and diagonal position depending of the nominal power. **oddesse** motors are working electrical clock- and anticlockwise.

A high efficiency guarantees lowest operating costs. For all the motors **oddesse** hold a detailed supply of control and monitoring equipment available.

Stainless steel bolts and nuts to couple the motor to the pump will accompany the motor as accessory. If necessary a stainless steel coupling can be delivered as well, after knowing the pump shaft dimension.

### **Operating data**

Nominal power: up to 400 kWVoltage: up to 1000 V

• Kind of currency: 3 ~

• Frequency: 50 Hz and 60 Hz

Degree of protection: IP 68

Ambient temperature: up to 30 ℃ (50 ℃ with PE2/PA (insulation class of PE2/PA-wire: 90°C),

higher temperatures on request)

• Switching frequency: max. 20 / h (po-mo12 max. 10 / h)

#### Special design (on request)

- higher temperatures
- other quality of pumped medium, for example sea water use
- · chemically polluted liquids
- · other materials
- suction jacket
- temperature monitoring with PTC / PT100 sensor installed inside the motor
- microprocessor controlled motor monitoring

# Variable Frequency Drive (VFD)

Every **oddesse** motor is usable for VFD operations. Following items should be considered:

- the VFD must be conform to the nominal currency of the submersible motor,
- the maximal working range from 30 Hz up to 60 Hz, corresponding speed from 1.740 up to 3.500 1/min,
- the use of a sine-wave filter for protection against high voltage peaks
- the minimum rate of flow must be 10 % of the nominal rate of flow of the pump.

### Soft starter operation

Soft starters are very qualified to start a submersible motor. It grants:

- · reducing of starting current
- avoidance of water hammer while starting causing switch off of the pump.

Subject to alterations



# **Material of construction**

# Submersible motor po-mo6, po-mo8, po-mo10, po-mo12

### **According to DIN**

	design				
components	G-version (C-version (AISI 304)		X-version (AISI 316)	Y-version (AISI 904L)	
shaft	stainless steel / 1.4301		stainless steel / 1.4462		
motor flange	grey cast iron GGG40 / 0.7040	stainless steel / 1.4301	stainless steel / 1.4571	stainless steel / 1.4539	
motor jacket	stainless steel / 1.4306		stainless steel / 1.4571	stainless steel / 1.4539	
radial bearing	stainless steel / carbon				
thrust bearing	stainless steel / carbon				
screws, nuts and bolts	stainless steel A2 1.4301 / 1.4303		stainless steel A4 1.4401	stainless steel 1.4539	
double mechanical seal	carbon / ceramic		SiC / SiC		
	optional: SiC / SiC available for all motors				

# **According to AISI**

	design				
components	G-version (GGG40)	C-version (AISI 304)	X-version (AISI 316)	Y-version (AISI 904L)	
shaft	stainless steel / AISI 304		duplex steel		
motor flange	grey cast iron A563-72	stainless steel / AISI 304	stainless steel / AISI 316Ti	stainless steel / AISI 904L	
motor jacket	stainless steel / AISI 304L		stainless steel / AISI 316Ti	stainless steel / AISI 904L	
radial bearing	stainless steel / carbon				
thrust bearing	stainless steel / carbon				
screws, nuts and bolts	stainless steel A2 AISI 304 / 305		stainless steel A4 AISI 316	stainless steel A4 AISI 904L	
double mechanical seal	carbon / ceramic		SiC / SiC		
	optional: SiC / SiC available for all motors				

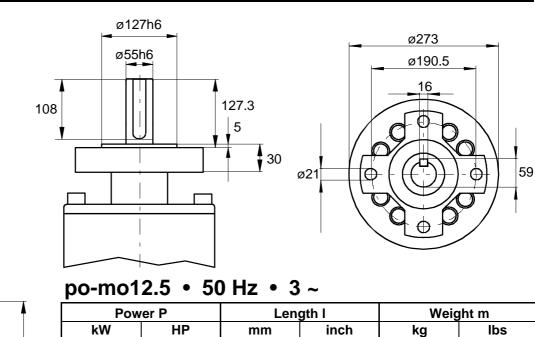
oddesse reserve the right to employ construction materials following German (DIN) standard

Subject to alterations



FA2

FA1



J 🕴 🔼	Power P	Len	Length I		Weight m	
kW	HP	mm	inch	kg	lbs	
150	200	1762	69.4	441	972	
185	250	1832	72.1	462	1019	
225	300	1922	75.7	498	1098	
260	350	1997	78.6	527	1162	
300	400	2097	82.5	567	1250	
330	450	2147	84.5	586	1292	
375	500	2212	87.1	612	1349	
400	550	2272	89.4	638	1407	

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Main dimensions [mm]

**FA1** Downthrust capacity: 60 kN / 13500 lbs **FA2** Upthrust capacity: 1.4 kN / 330 lbs

Delivery voltages: 380 ... 1000 V

Subject to alterations